Rev Wheel

SK200 Honda GX / Clone 196 Flywheel

BEFORE YOU START :

The following instructions should be read thoroughly before installation. Improper installation of your SK REV WHEEL may cause an unexpected failure. The stock starter cup can be used on all SK REV WHEEL models.

TOOLS YOU WILL NEED :

- Torque Wrench (ft. lbs.)
- Ractchet Wrench
- 19mm socket
- 8mm socket
- EC .035" Flywheel Feeler Gauge
- EC Flywheel Puller (Suggested)

INSTALLATION INSTRUCTIONS :

1 Use an 8mm socket to remove the ignition coil.

2 Use a 19mm socket wrench to remove the flywheel nut. Using a brass drift and hammer, tap the brass drift on the crank to break the flywheel taper loose and remove the old flywheel.

3 Use a good contact cleaner or brake cleaner to clean the end of the crank shaft to remove any dirt and oil. Dry both the flywheel taper and crankshaft. Install the REV WHEEL by lapping in the flywheel before lining up keyway and install on the crank taper. Install your starter cup and thread on the crank nut. Timing appoximate 34˚ in stock position without a timing key.

4 Torque the crank nut to 60 ft. Lbs.

5 Re-install ignition coil and set air gap between the ignition coil and flywheel to .035". Torque the 2 ignition coil bolts to 8ft/lbs. Too much coil gap or even too tight can simulate carburetor and other engine problems. Double check your coil gap every race and when the engine will not rev up

6 Experience true flywheel performance!

WARNING: SK REV WHEELS should be removed by the proper flywheel removal tool or kenetic flywheel remover. DO NOT pry on the flywheel or use a 3 finger style flywheel puller. DO NOT Heat this flywheel with a torch or any other heat source. DO NOT beat on the flywheel with a hammer or any other hard object. Closely inspect the flywheel for damage prior to every use. REPLACE FLYWHEEL If you see any indication of damage, dents, heavy stratches, cracks, or stress marks, on the flywheel caused by improper removal or from on track collision can cause flywheel failure leading to injury or death.